

Technologies on-farm and at the slaughterhouse

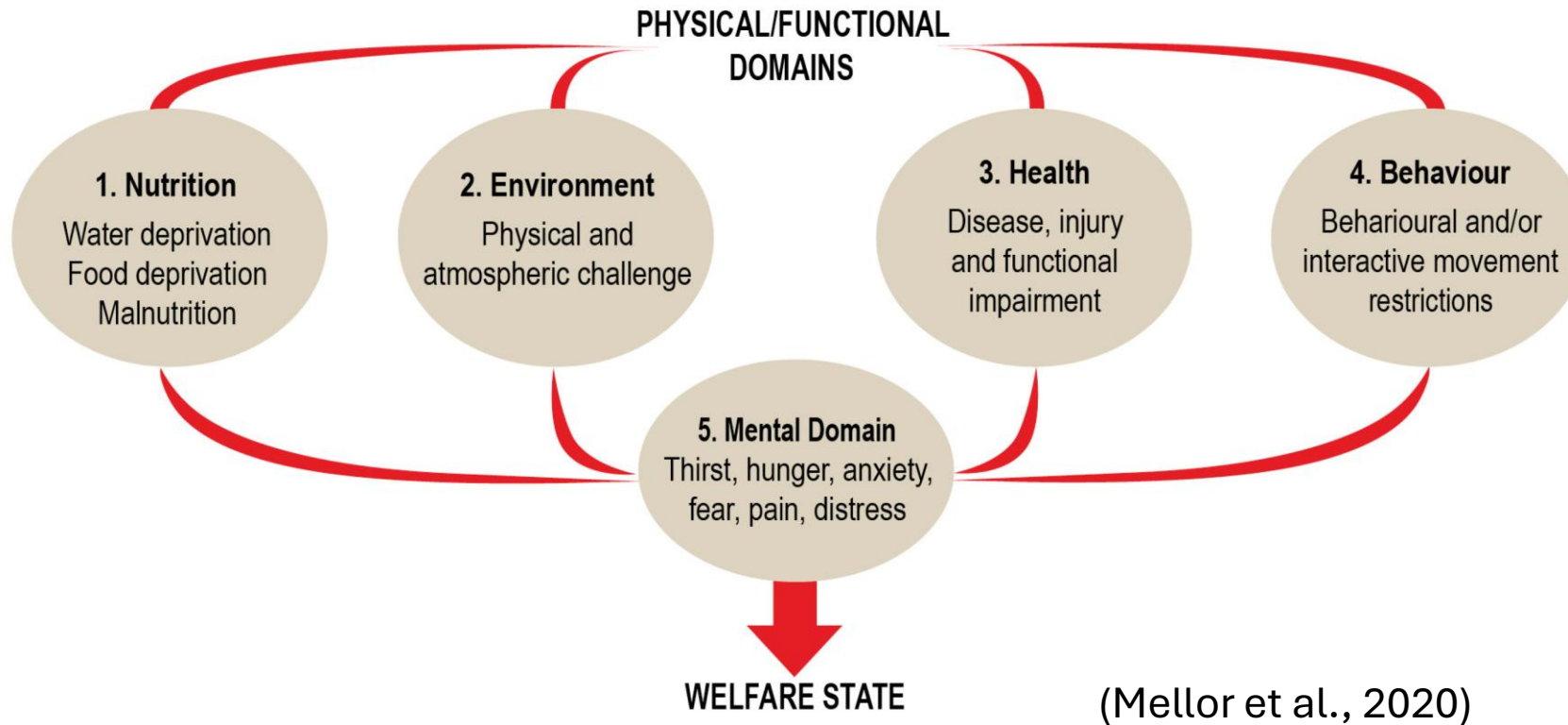
Pol Llonch and Àngela Ramon

Structure of the lecture:

- Evaluation of animal welfare
- Animal-based indicators
- Methods for evaluating indicators: traditional vs sensors
- On-farm sensors
- Evaluation of animal welfare at slaughterhouses
- Slaughterhouse sensors
- Potential and limitations

Evaluation of animal welfare

The Five Domains Model



Animal welfare indicators

Indirects

Directs

Environment

Management

Animal



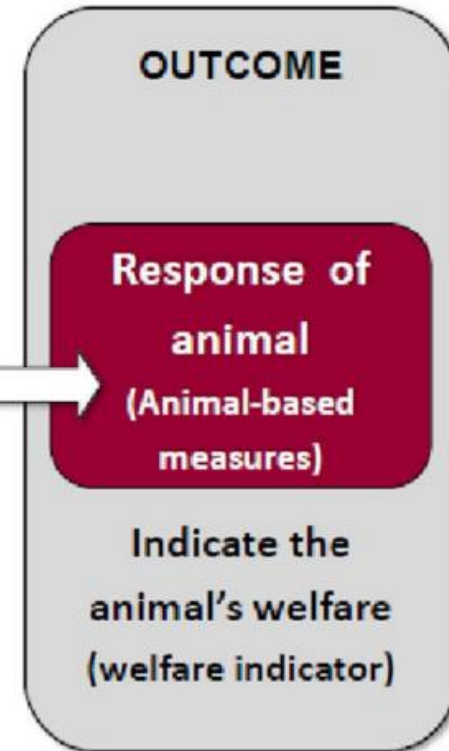
- Risk factors
- Easy to measure
 - ✓ Require less time/resources
 - ✓ Require less training
- May not reflect the level of well-being

- Animal response
- More time and resources
- Greater specificity and sensitivity

Risk factors



Consequences

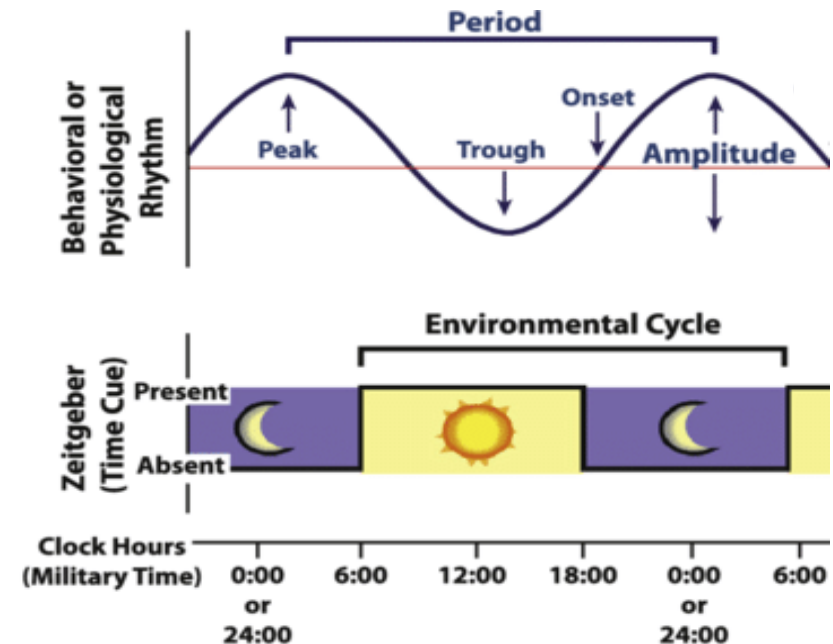


EFSA, 2012

Animal-based indicators

Behaviour indicators:

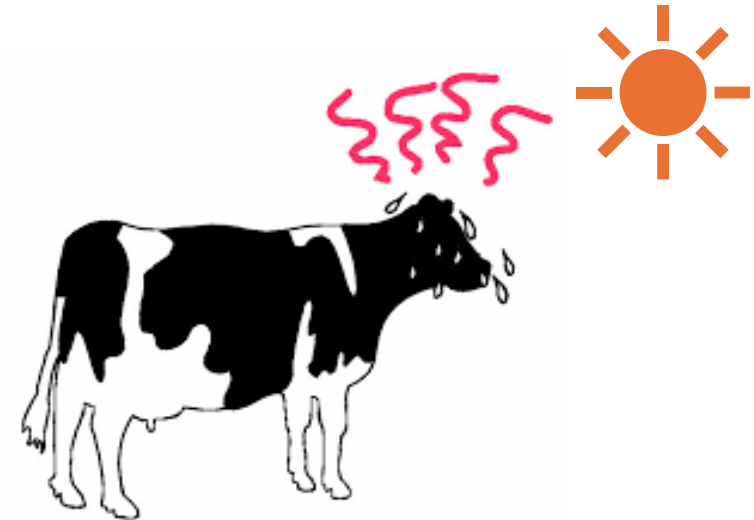
- Patterns of normality (e.g., alimentation)
- Anormal behaviour (e.g., stereotypies)
- Natural behaviour



Organic response indicators:

The phenotype provides information on how an animal adapts to its environment

- Environmental challenges (corporal temperature)
- Animal Health
- Metabolic and physiological status



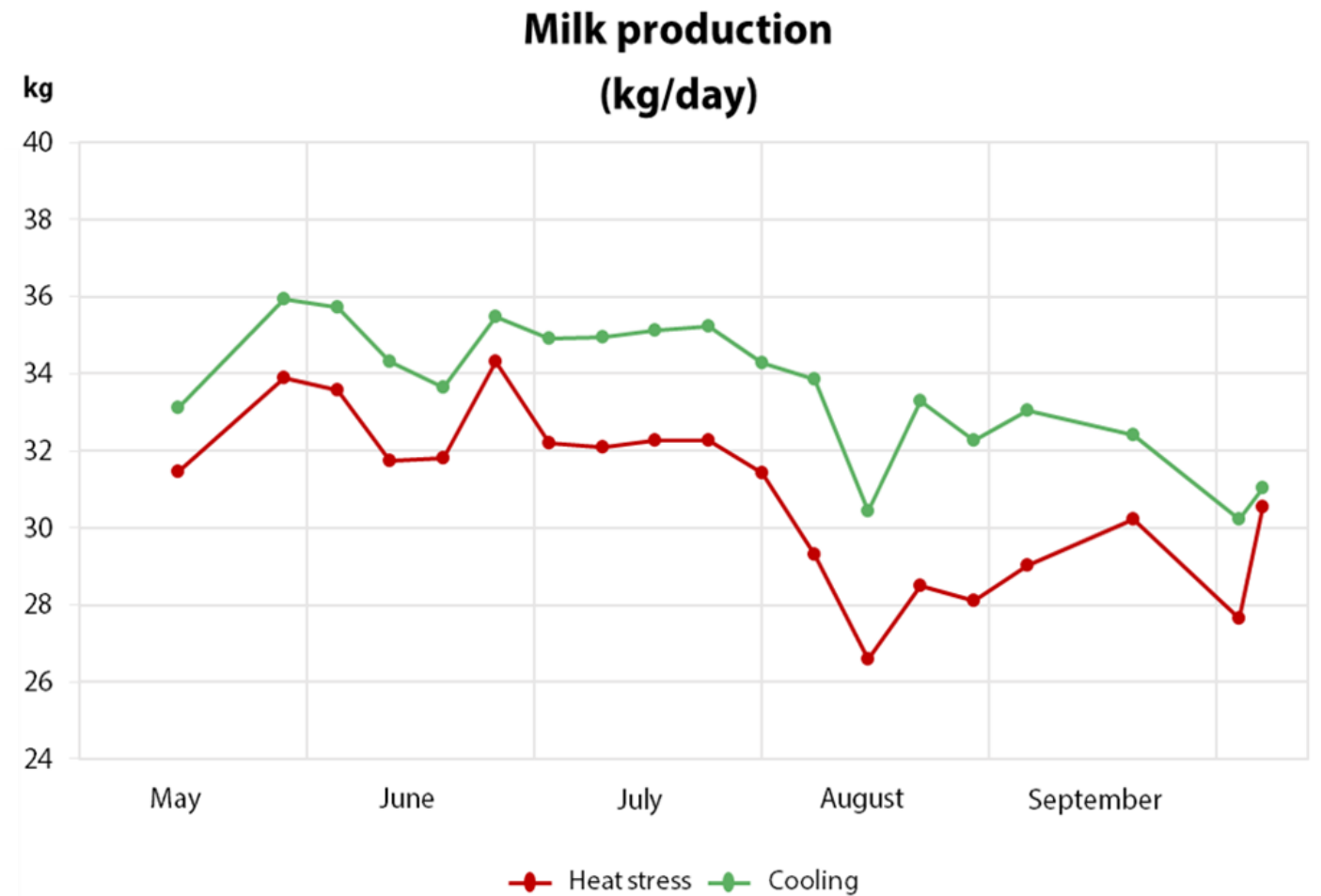
Performance indicators:

- Performance is probably the trait that has been most extensively phenotyped in livestock
- It allows us to infer an animal's adaptability to its environment, based on the principle that a healthy animal produces more



- Milk production (kg/d)
- % protein and fat
- Growth (GMD)

Performance indicators:



Methods for evaluating indicators: traditional vs sensors



Feeding behaviour



Social behaviour

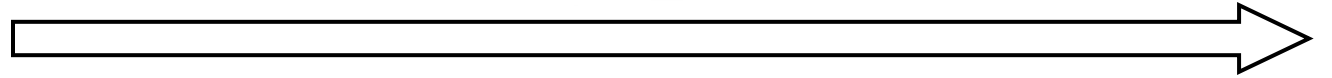


Activity



Reproductive behaviour

Traditional



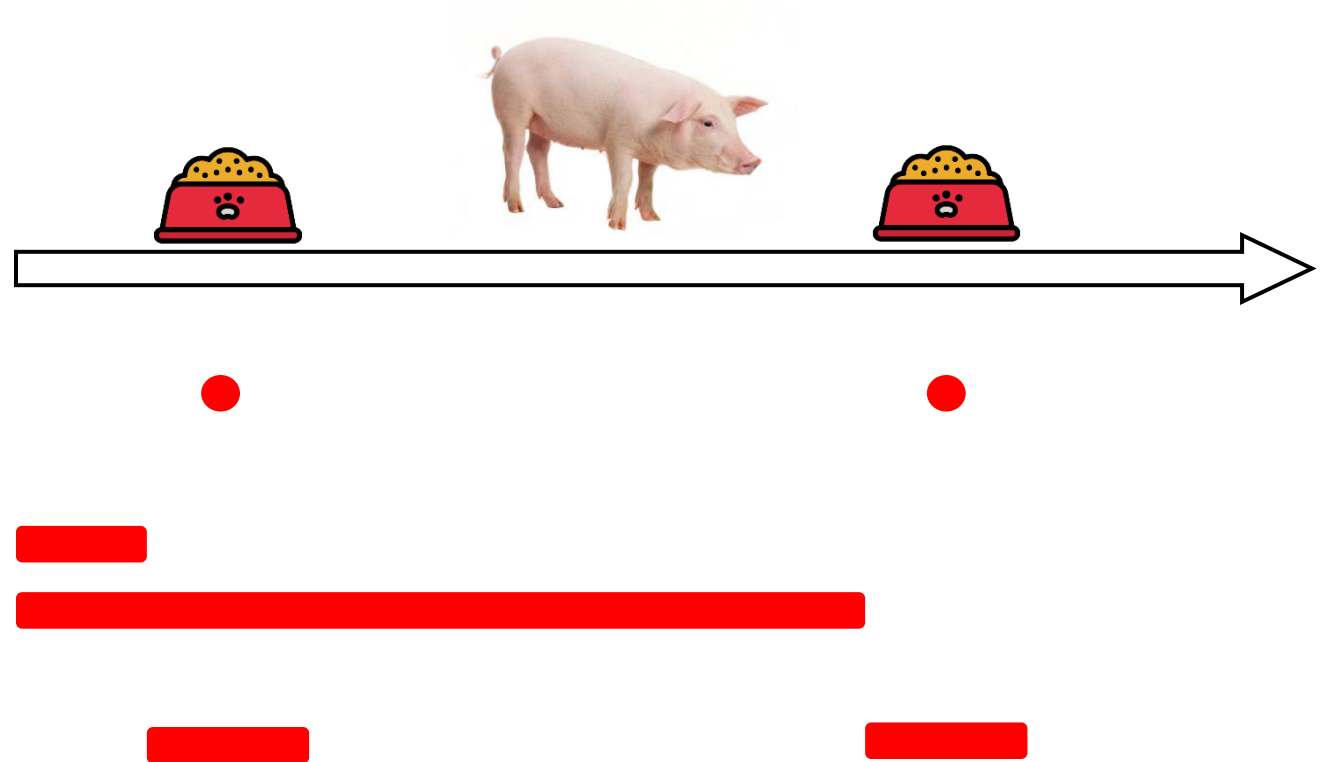
- Continuous sampling
- Focal sampling
- Scan sampling



Traditional

Variables

- Frequency
- Latency
- Duration



Limitations of traditional observation

- Limited view of the behaviour
- Costly (time and resources)
- Subjectivity
- No predictable
- Group evaluation

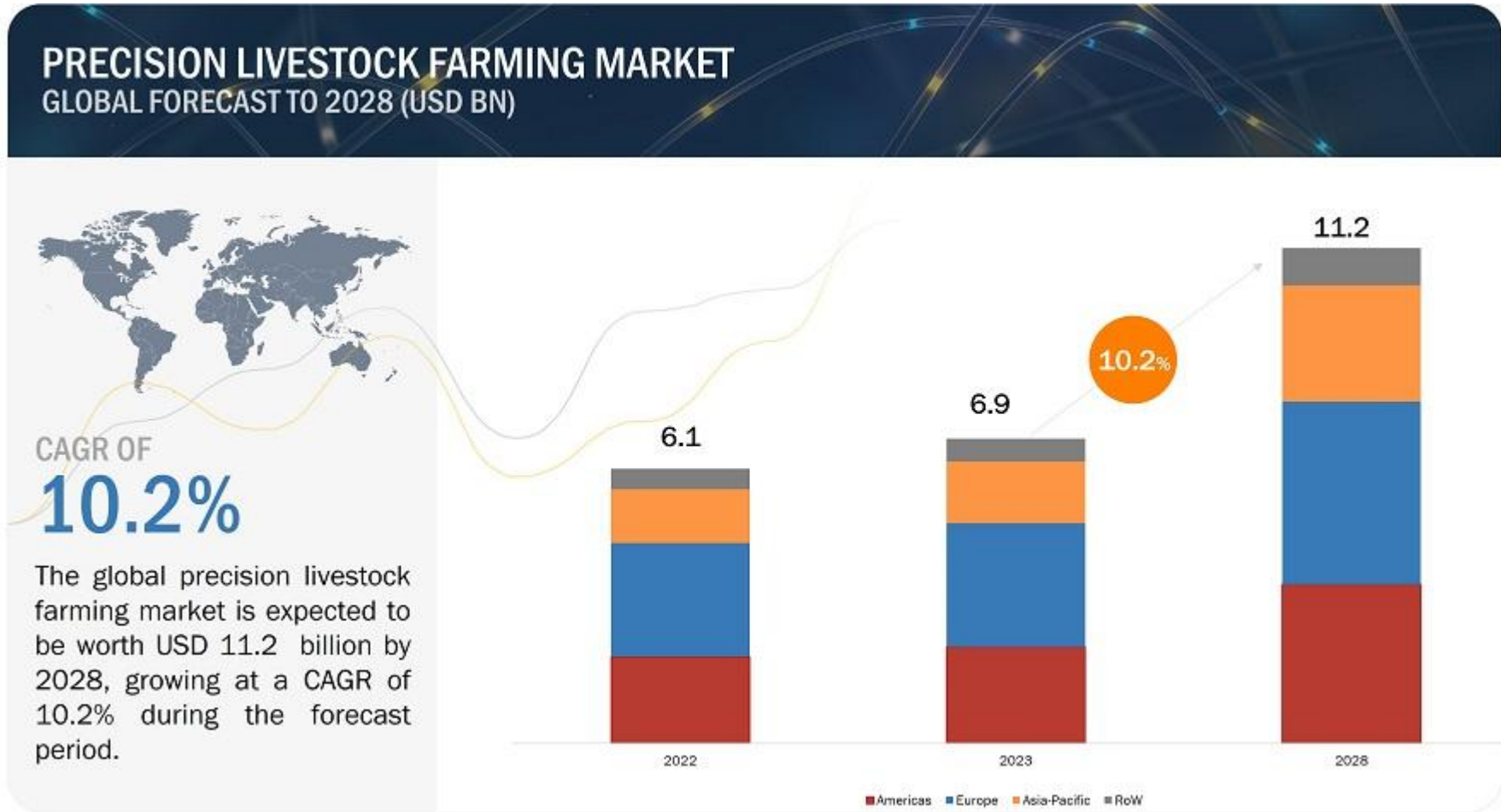


Desirable:

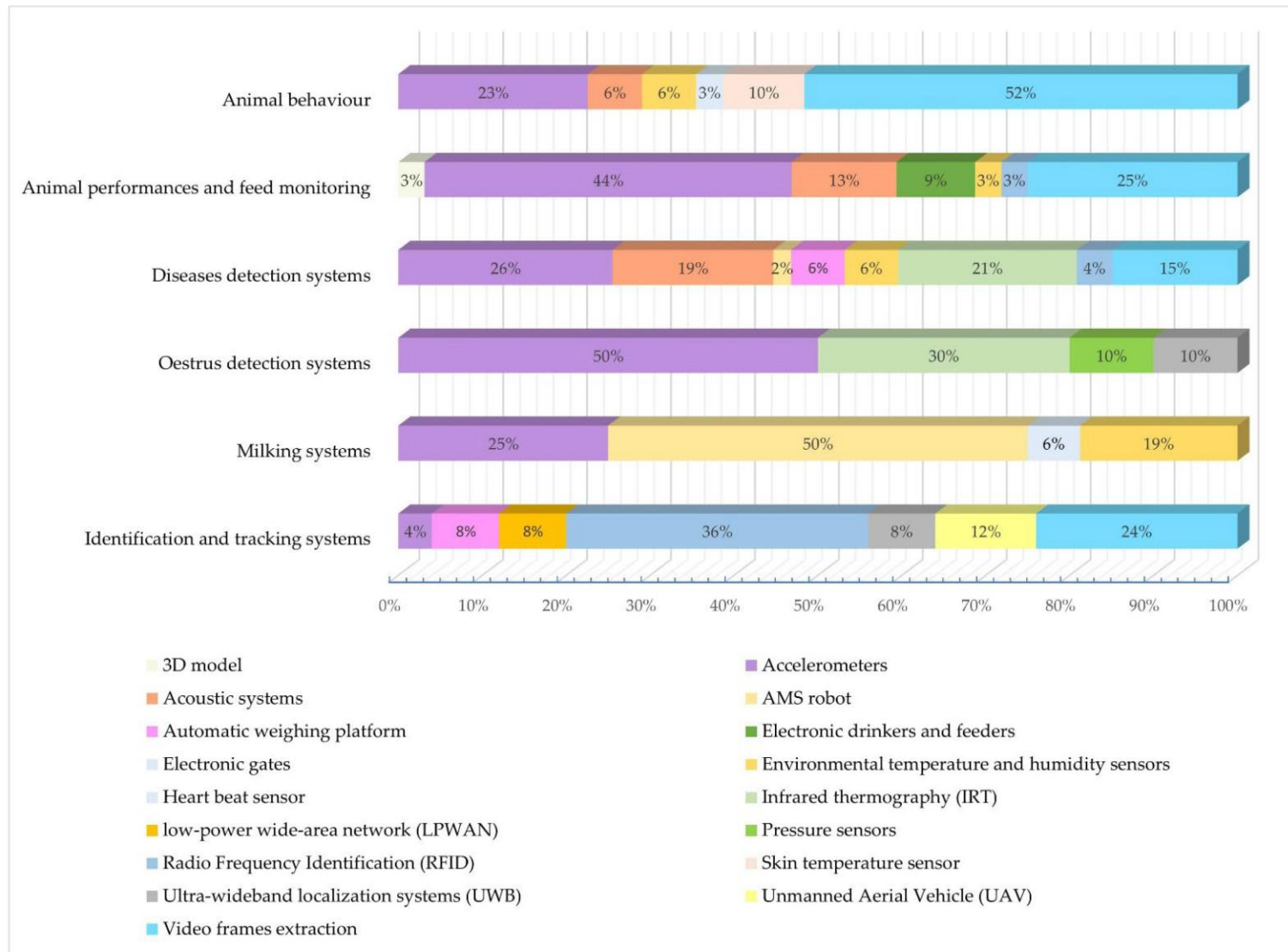
- Continuous evaluation
- Objectively
- Predictable
- Individual evaluation



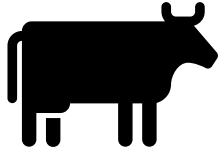
Sensors



Different type of technologies used in livestock farm animals



On farm sensors



129

Accelerometer

Camera

GPS

Scales

Thermometer

Microphone

37

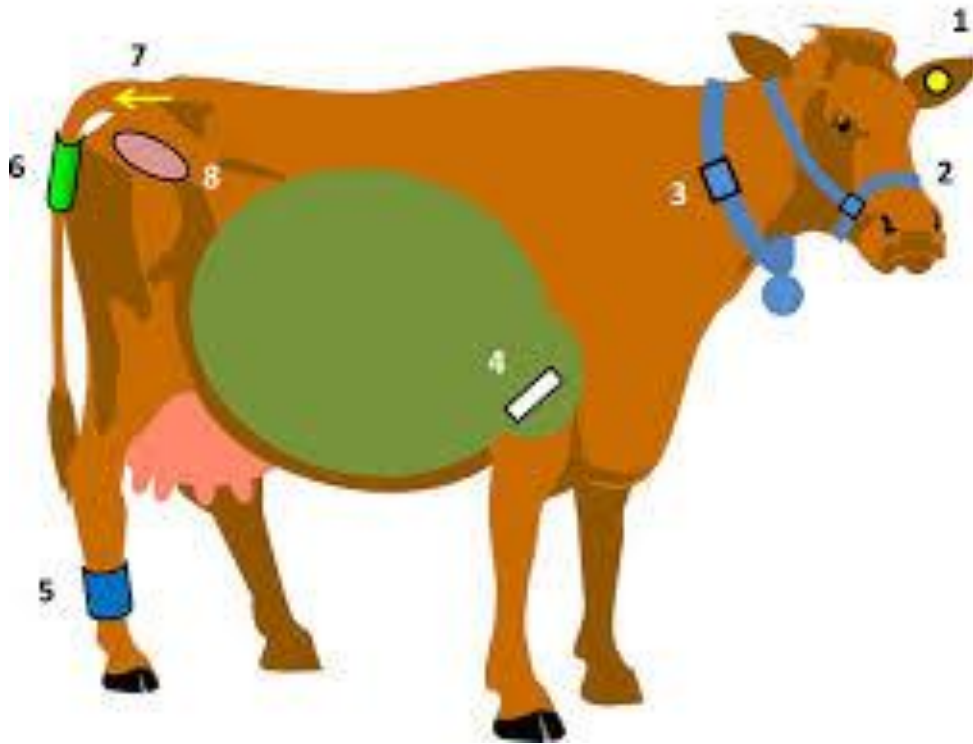
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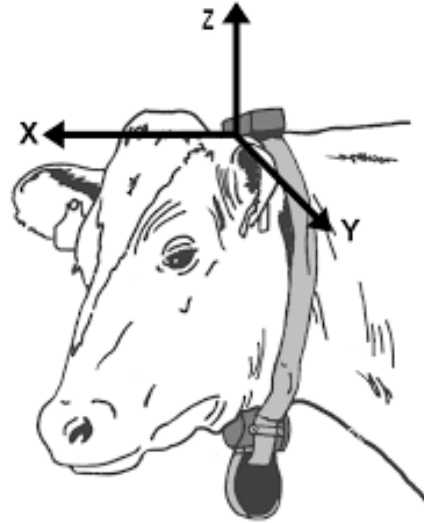
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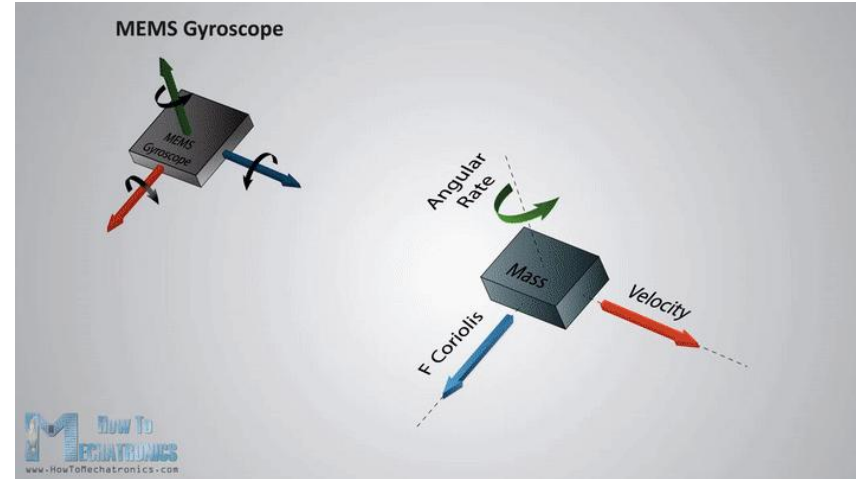


1. Electronic ear tag
2. Muzzle
3. Collar
4. Rumen bolus
5. Pedometer
6. Rectal bolus

Accelerometers



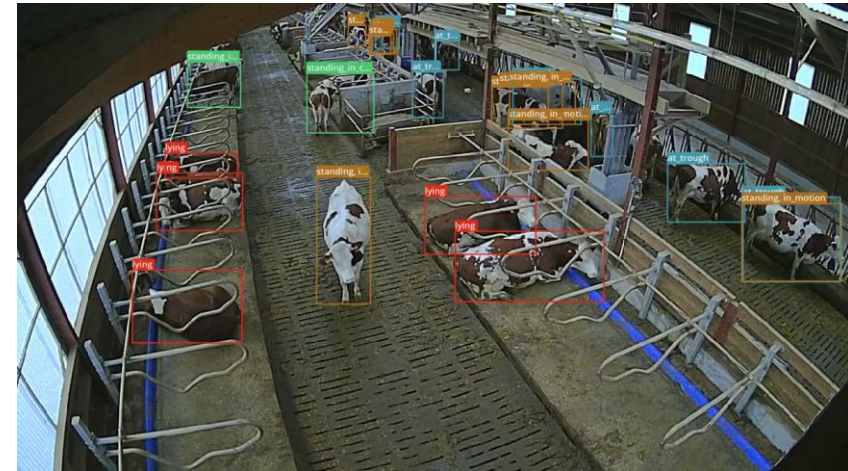
- Number of steps
- Time of lying and resting
- Estimation of other behaviours:
 - Alimentation
 - Ruminating



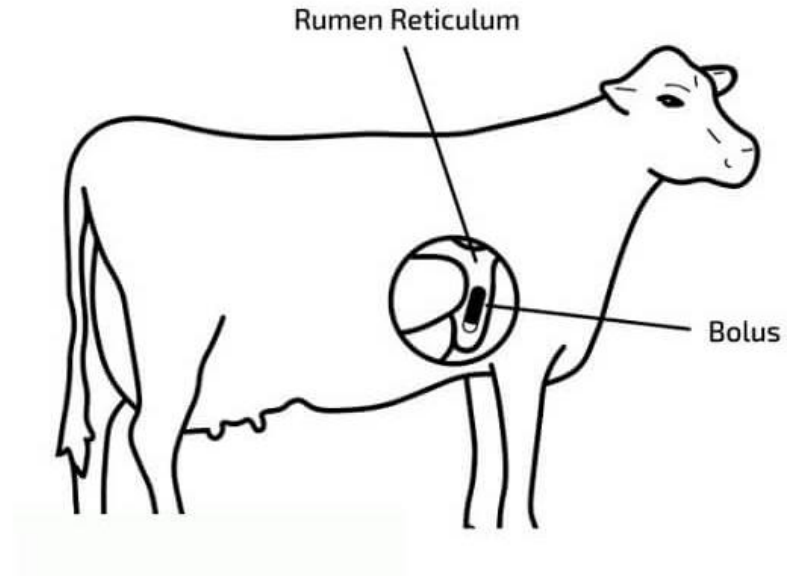
Computer vision



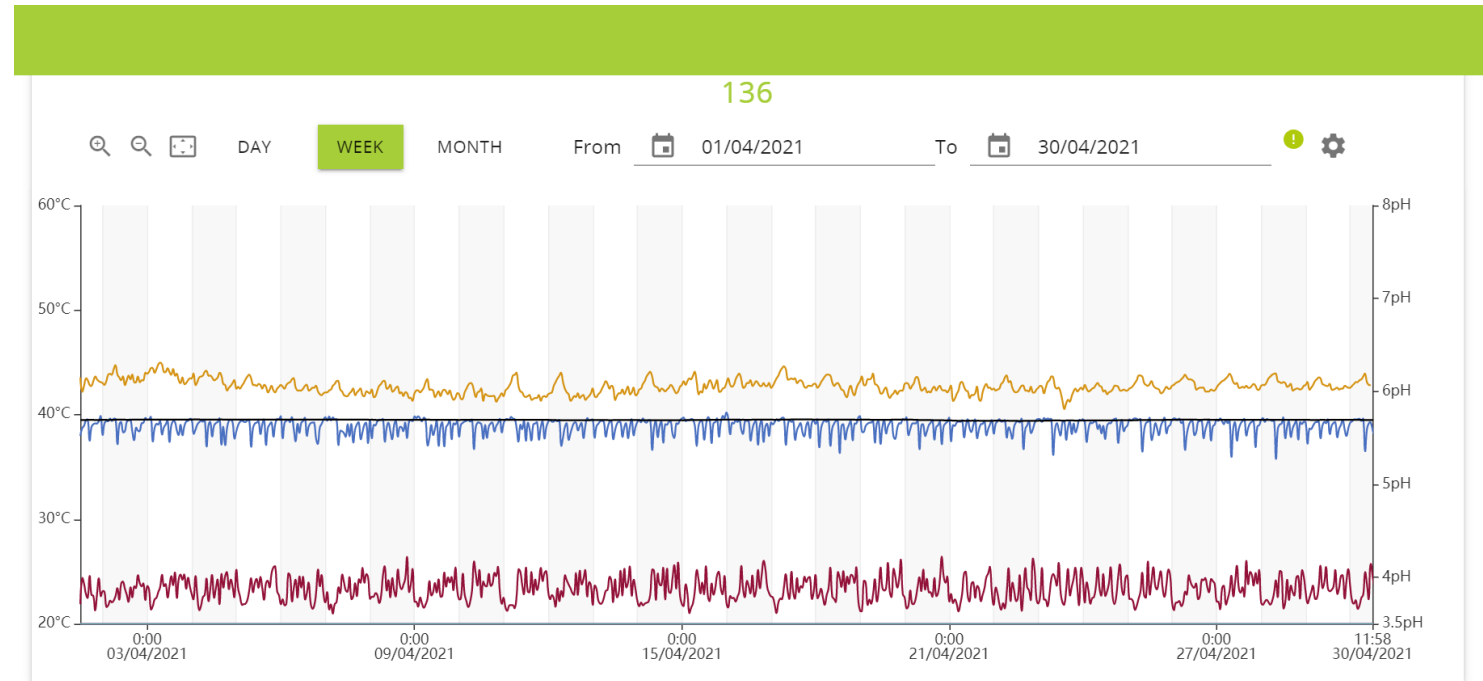
- Activity and behaviour
- Posture
- Pen localization



Rumen bolus

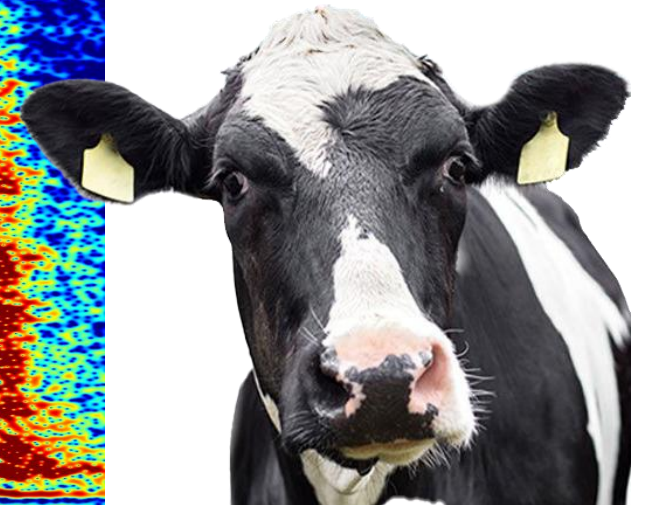
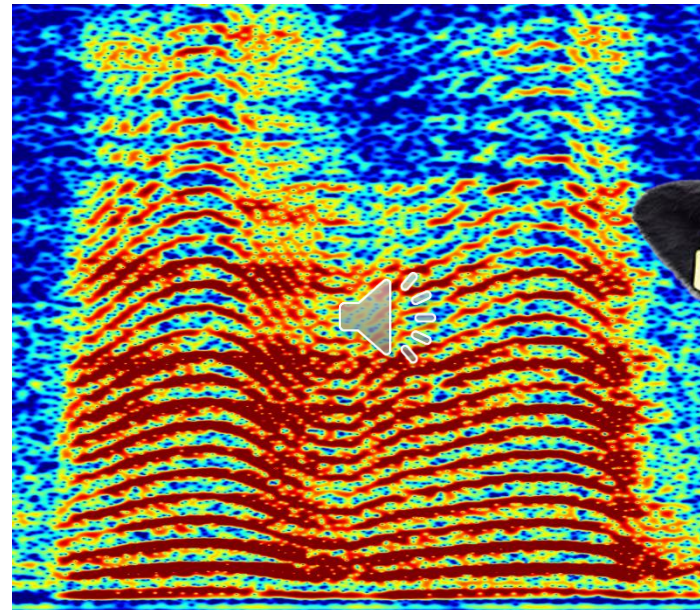
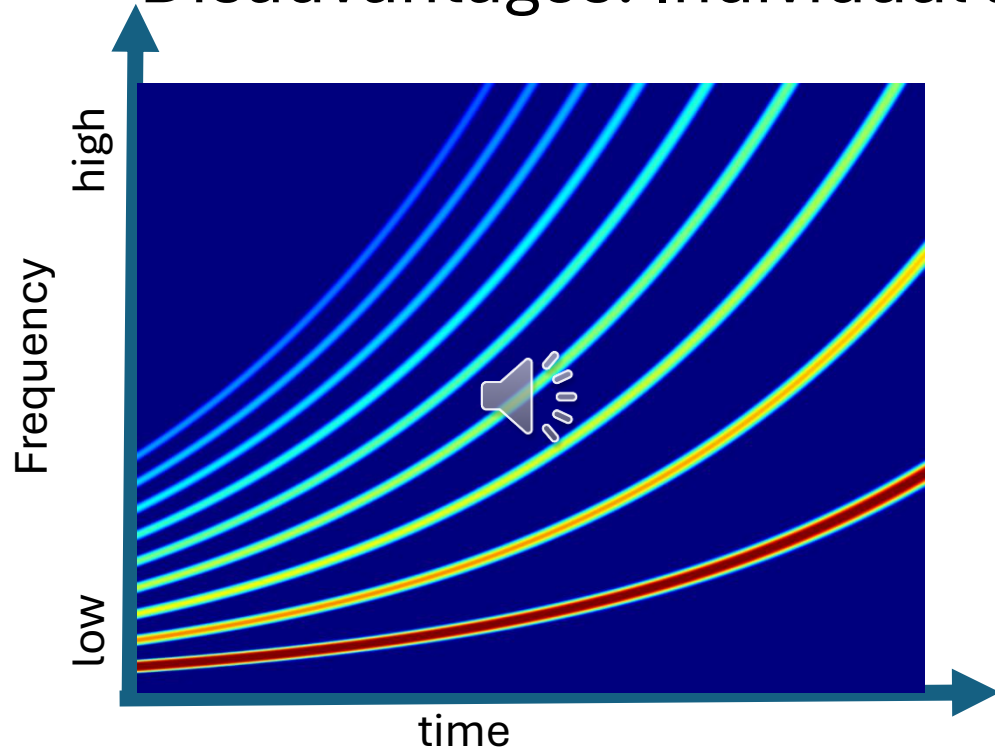


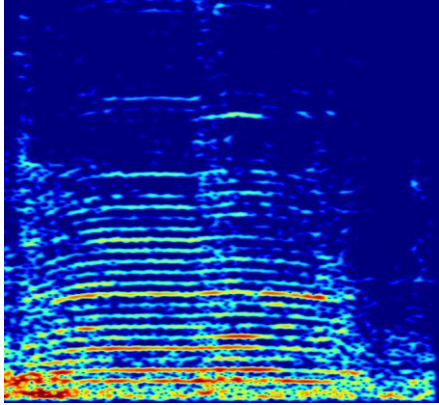
- Rumen thermometer
- Accelerometer
- pH meter



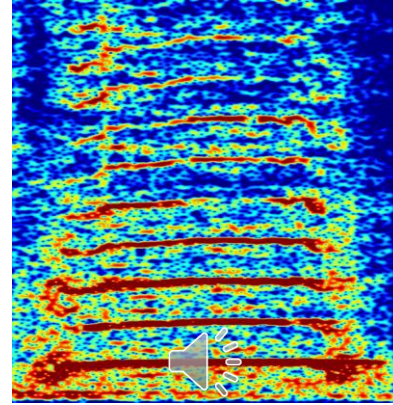
Microphone (emotional stage)

- Early detection of negative emotions (pain, hunger)
- Advantages: Non-invasive, group analysis (low cost)
- Disadvantages: Individual assessment is not currently possible

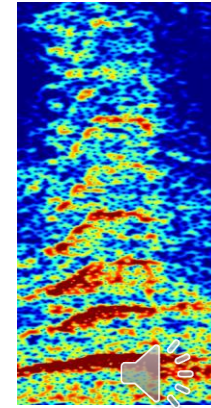




Eating

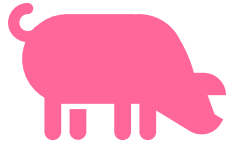


Calving



Mastitis





83

Camera

Accelerometer

Scale

Microphone

Thermal
camera

Activity sensor

45

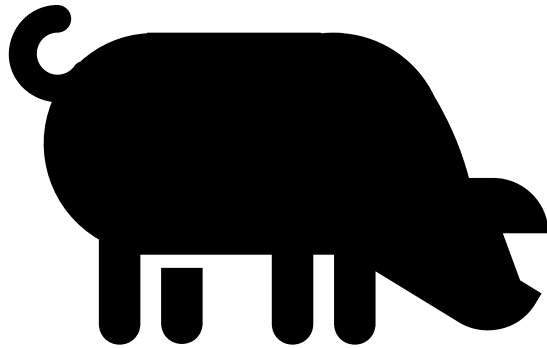
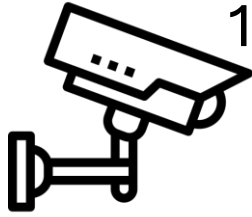
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14

10

5



1. Computer vision
2. Thermal camera
3. Microphone
4. Scales
5. Feed intake
6. Water meters

Computer vision



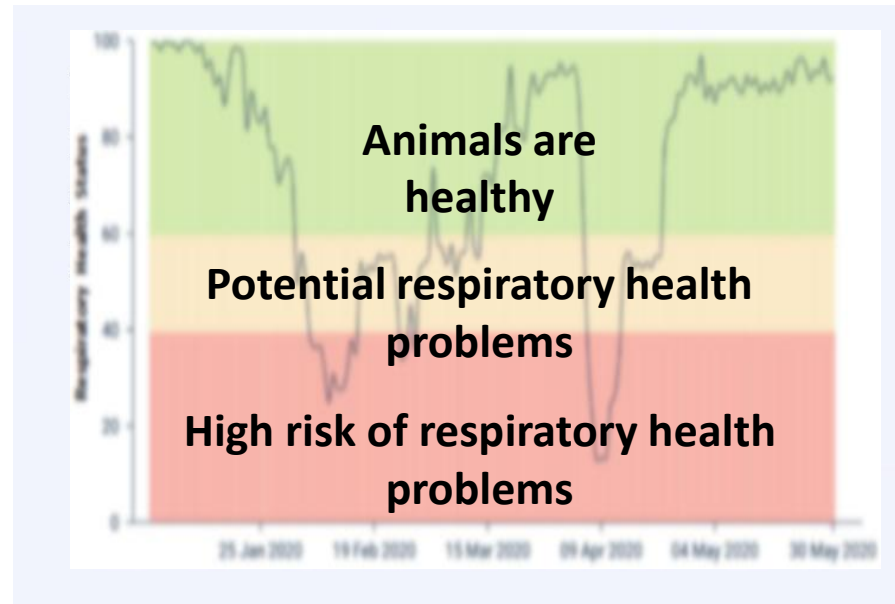
- Activity
- Body weight
- Postures
- Tail biting
- Pen localization



Microphone



- Respiratory health:
 - Cough
 - Sneeze
- Vocalizations



Automatic feeders and waterflow meter

 **SENSUS**



- Feeding behaviour
- Drinking behaviour



Wearable sensors



- Accelerometers attached to ear tags
 - Body postures
 - Activities
- Piglet crushing: wearable sensor and microphone



On farm sensors

Type of technology	Indicators	Domain
Cameras	Activity, behaviour, postures, body weight	Behaviour, health, nutrition
Microphones	Vocalizations (pain, stress), respiratory disease	Behaviour, mental status, health
Wearables	Activity, postures, temperature, pH ruminal	Behaviour, health
Scales and flow meters	Feeding and drinking behaviour, weight , growth	Health, nutrition
Environmental sensors	Temperature, humidity, quality of air (dust, gases,...)	Environment

Evaluation of animal welfare at slaughterhouses

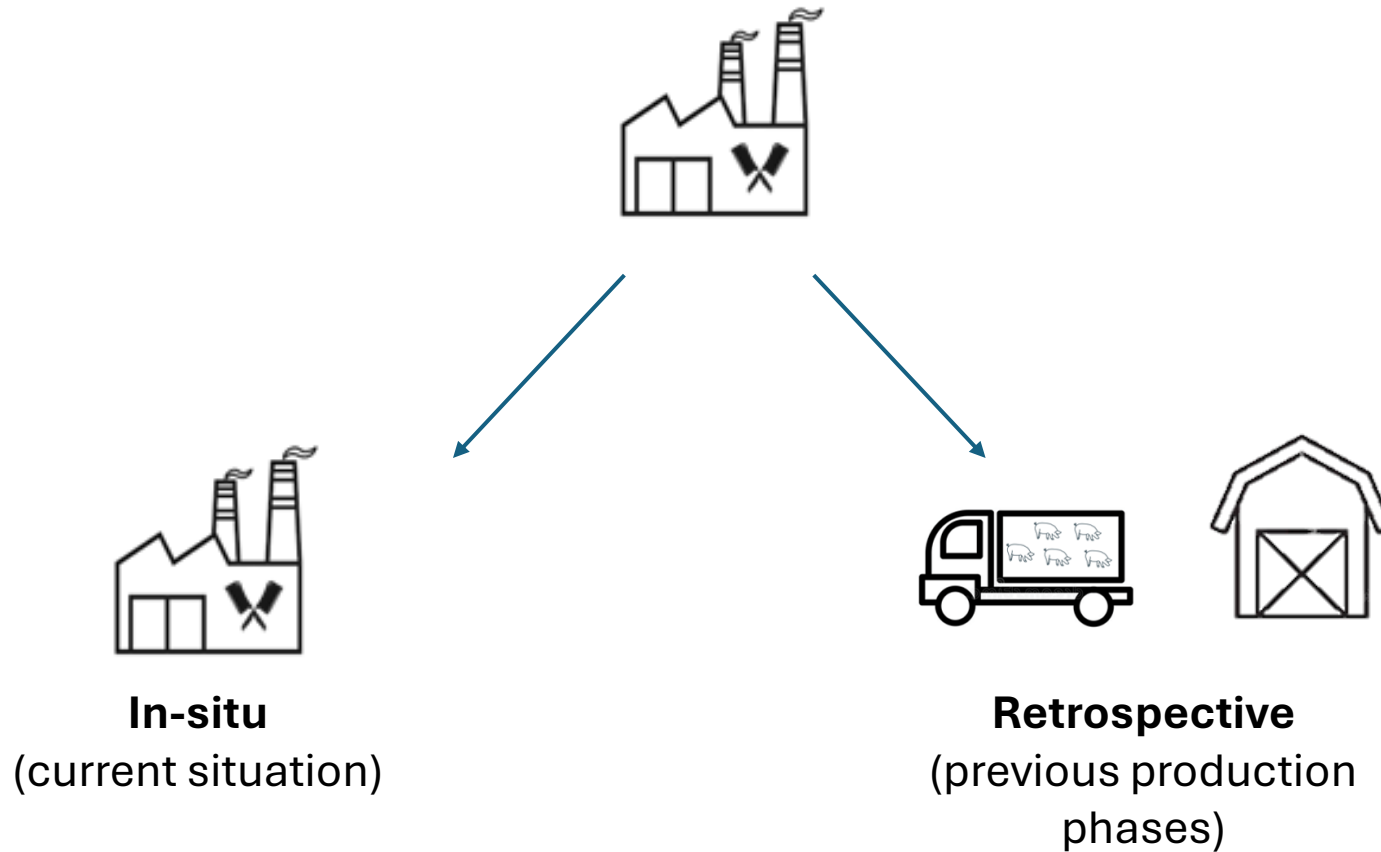
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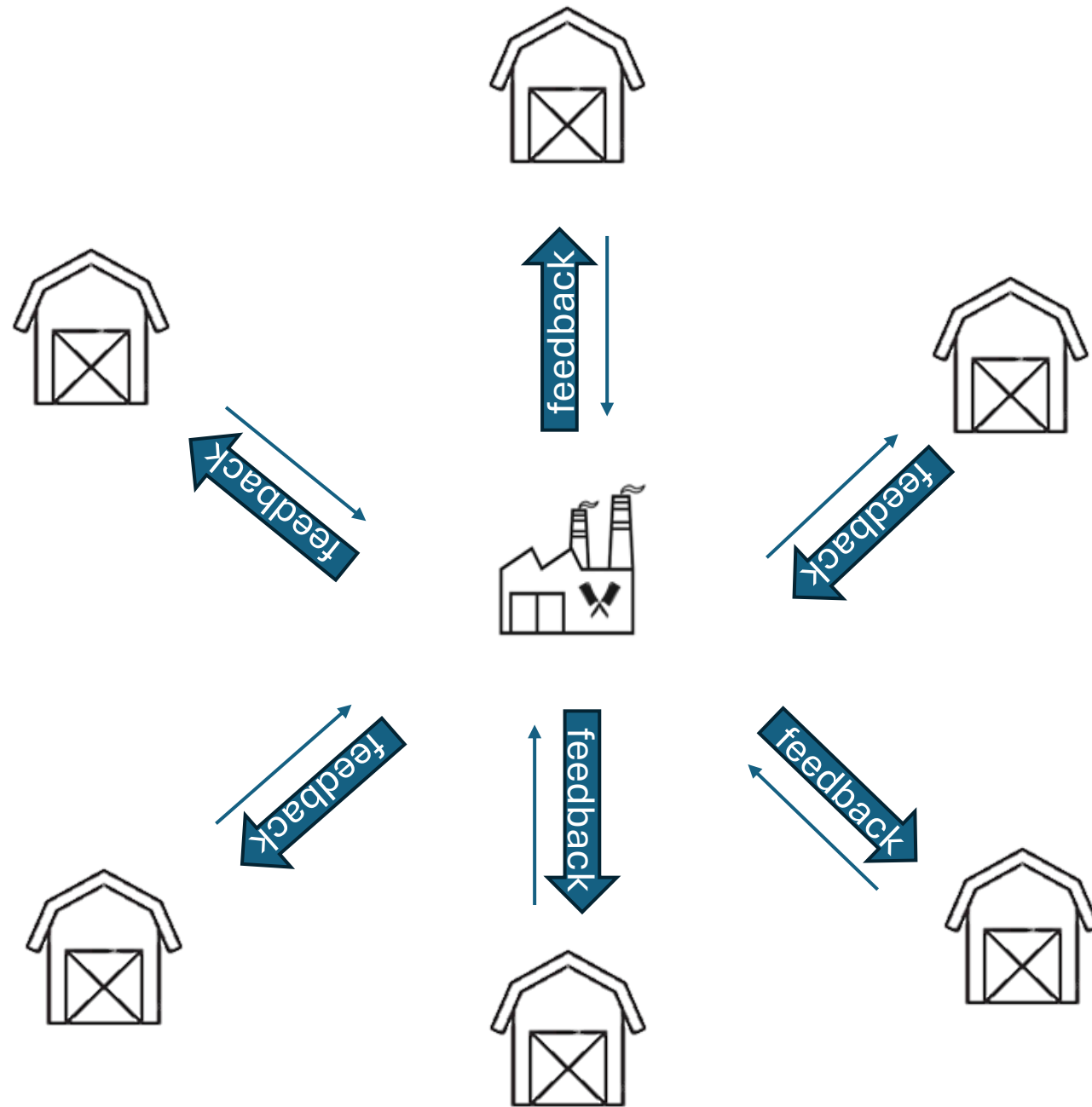


Postmortem

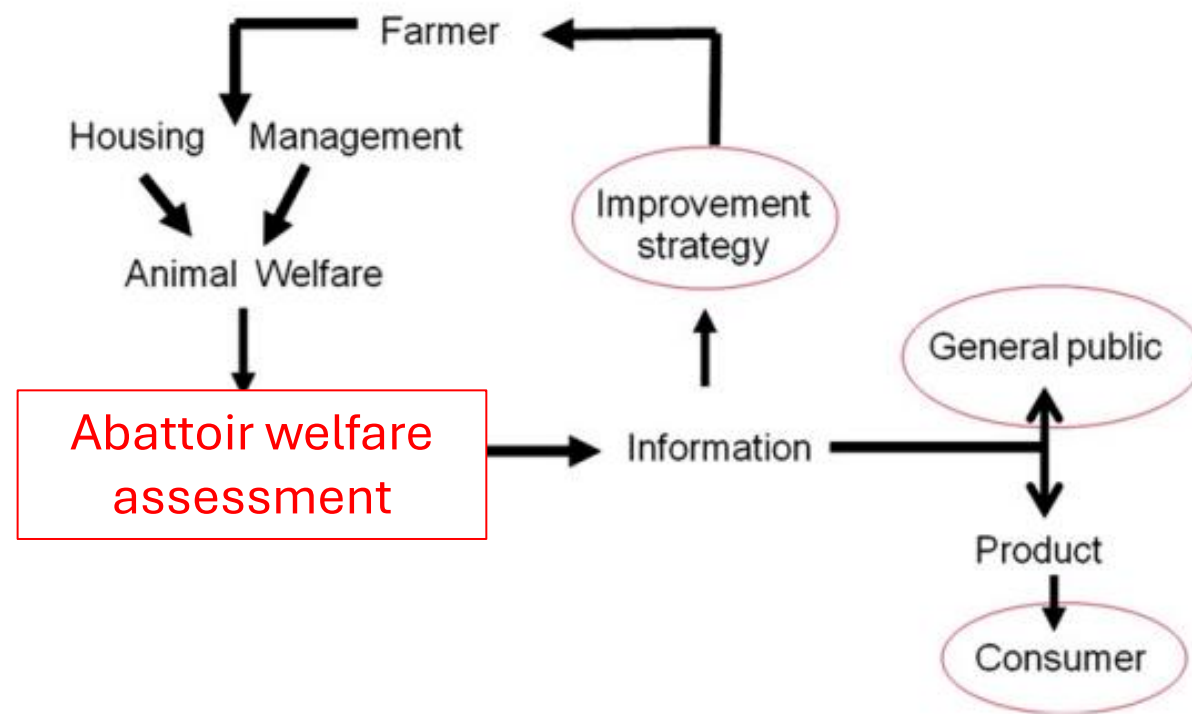


Evaluation of animal welfare at slaughterhouses





(Grandin, 2017)



In-situ assessment

Welfare principles	Welfare criteria	Measures	Place
Good feeding	Absence of prolonged hunger	Food provision	Lairage
	Absence of prolonged thirst	Water supply	Lairage
Good housing	Comfort around resting	Flooring, bedding	Unloading area and lairage
	Thermal comfort	Shivering, panting, huddling	Unloading area and lairage
	Ease of movement	Slipping, falling, stocking density of lorries, stocking density of lairage pens	Unloading area and lairage
Good health	Absence of injuries	Lameness	From unloading to lairage
	Absence of disease	Sick animals, dead animals	Unloading and lairage
	Absence of pain induced by management procedures	Stunning effectiveness	Stunning area
Appropriate behaviour	Expression of social behaviours	-	
	Expression of other behaviours	-	
	Good human-animal relationship	High-pitched vocalisations	From lairage to stunning area
	Positive emotional state	Reluctance to move, turning back	Unloading area

Retrospective assessment

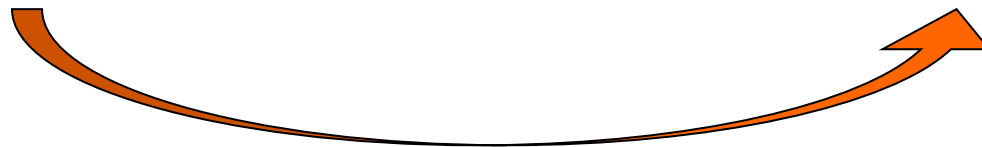


Skin lesions



Aggressions

Short term



Retrospective assessment



Lung lesions



Pneumonia

Long term



(Dalmau et al., 2009)

Retrospective assessment



Tail lesions

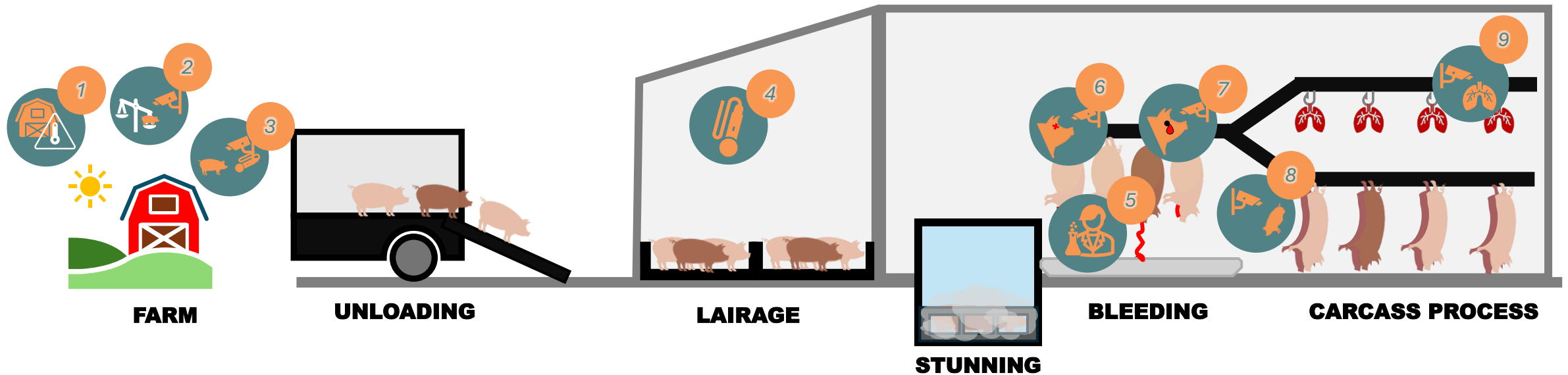


Tail biting

Long term

(Harley et al., 2012)

Slaughterhouse sensors



4

STREMOD0 (FBN) – stress vocalizations

5

IGFBPs (FBN) – level of stress (exsanguination blood)

6

BlinkAI (Nuna Solutions) – stunning effectiveness

7

Tear Staining (ILVO)

8

PigInspector (CLK GmbH) – Skin, ear and tail lesions and tail length

9

Lesion-Detect (Innotech) – Lung lesions

Slaughterhouse sensors

Technologies developed to assess welfare of pigs at the slaughterhouse listed per area where they are applied, welfare indicator measured, type of technology, sensor, and provider. Sensors analysing the same indicator are presented in alphabetical order.

Area	Indicator(s)	Type of technology	Name of sensor	Provider
Lairage	Noise	Acoustic sensor	Noise Level Dashboard	Genba Solutions GmbH
	Space availability	Computer vision	Space availability	Genba Solutions GmbH
	Animal handling	Computer vision	AI4Animals Argus smaRt counting	Deloitte Argus Ro-Main
Slaughter area	Stunning effectiveness	Computer vision	CET' Automatique	Wel2be
			Monitoring of the CO ₂ stunning	Genba Solutions GmbH
			Signs of life	Argus
Carcass processing area	Killing effectiveness	Computer vision	VisStick	Danish Meat Research Institute
		Thermal camera	Bleeding Measurement in Pigs ^a	CLK GmbH
	Lung lesions and pleurisy on carcass	Computer vision	ADAL	Farm4Trade
	Carcass and viscera lesions	Computer vision	ArtificialVet®	Company Mind
	Tail length, tail and ear lesions, injuries on the abdomen	Computer vision	CLASSIFAI® BOX	Software Logistik Artland GmbH
	Tail length, tail and ear lesions, injuries on the abdomen	Computer vision	CLASSIFAI® BOX	Software Logistik Artland GmbH
	Ear, skin, tail lesions and tail length	Computer vision	PigInspector	CLK GmbH
	Tail length and lesions	Computer vision	TailCam ^a TAILSCAN ^a	Danish Technological Institute - PigWatch Farm4Trade

^a Sensor technology currently under development.

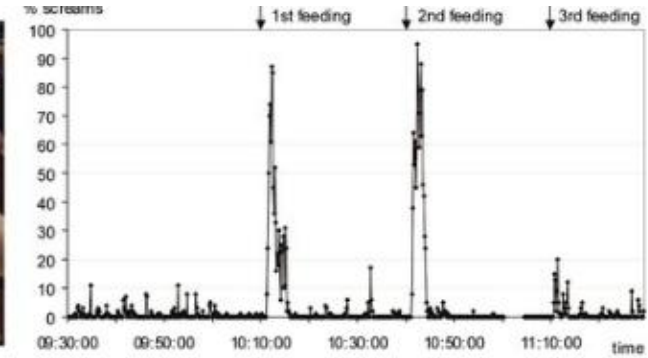
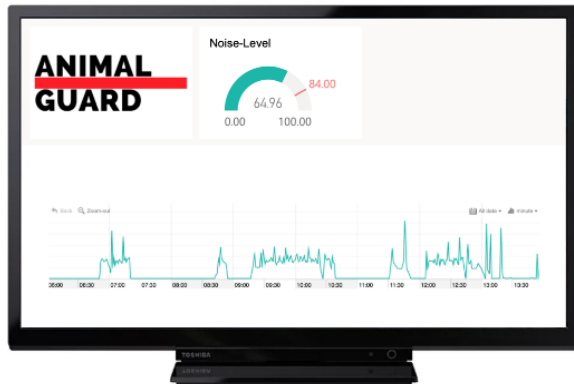
Technologies developed to assess welfare of pigs at the farm with potential for installation in the slaughterhouse, listed according to welfare indicator, type of technology, name of sensor, and provider. Sensors analyzing the same indicator are presented in alphabetical order according to their names.

Indicator	Type of technology	Name of sensor	Provider	Observations
Cough	Acoustic sensor	SoundTalks	SoundTalks NV	Multisensor Include environmental sensors
Vocalisations	Acoustic sensor	ALIS Grunty Sensor ^a STREMODO ^a	Greengage Global Research Institute of Farm Animal Biology (FEN)	
Movements and activity	Computer vision	Dilepix ^a	Dilepix	Count lying, eating, drinking, standing, aggressive behaviour
		Healthy Climate Monitor	Healthy Climate Solutions	Multisensor Include environmental sensors, sound analyser, and thermal camera
		PEEK Analytics	Copeaks SAS	Record the position of the animal within the pen Multisensor
Animal handling	Computer vision	PigGuard	Serket B.V	Include environmental sensors
Body weight	Computer vision	PigCounter	PigBrother	Record drinking and eating behaviours
		Embedded vision prototype for livestock weight monitoring ^a	Lemberg Solutions	Counting pigs automatically
		eYeGrow	Fancom BV	
	Load cells (scale)	FarmSee	FarmSee Ltd	
		Growth sensor	GroStat	No longer commercialised as the company was dissolved
		iDOL 6S camera	Dol Sensors	
		OptiScan	Big Dutchman	
		PigBrother	PigBrother	
		PIGI	Corntac	
		PigVision	Asimetrix	Belong to SMARTFARM solution Combine different sensors
		Pigxcal™ ID	Smart Agritech Solution of Sweden	
		Qscan	Innovent Technology Ltd	
		WeightCheck	Big Dutchman	
		Weight-Detect™ ^a	Innotech Vision	
		WUGGL One ^a	WUGGL GmbH	
		ACCU-ARM Survey Scale	Osborne	
		Automatic Pig Weighing	Hotraco Agri	
		CIMA Automatic Marker	CIMA Animal Farming Equipment	
Body temperature	Infrared thermometer	CIMA Control Pig	CIMA Animal Farming Equipment	
		CIMA Identification	CIMA Animal Farming Equipment	
		CIMA Selection Gate	CIMA Animal Farming Equipment	
		PigScale	PigScale	Sorting scale
		SKIOLD Tristar	SKIOLD Group	Sorting scale
		TriSortPro	Big Dutchman	Sorting scale
		EVTSCAN thermometer	EVTSCAN	
		IRT207 The Heat Seeker 8:1	General Tools	
		TN418L1	Metris Instruments	
		YM-558D	Teburu	
	Infrared camera	Degree2act	Degree2act	Software
	Thermal camera	FLIR One Pro LT	FLIR	FLIR One camera is required
		FLIR ES Pro	FLIR	Require a smartphone
		H4 Intelligent Thermal Camera	Guide Sensmart	
		IR Pad 640	Digatherm	
		IR Pad 320	Digatherm	
		T400	InfiPay	
		T630	InfiPay	
		TR256B	Milessey Tools	
Drinking behaviour	Camera with temperature sensor	TR256E	Milessey Tools	
		XE40D	Yosem Infrared	
	Flow water meter	WUGGL One ^a	WUGGL GmbH	
		Sonata Ultrasonic Residential Water Meter	Arad Group	
		Water Monitoring	Fancom BV	
		WMI Water Meter	AgroLogic LTD	
		TAIL ^a	Dilepix	
		TailTech	Innovent Technology Ltd	Not clear if it is currently purchasable
Tail-biting	Computer vision			
Tail position				

^a Sensor technology currently under development.

(Ramon-Perez et al., 2025)

Acoustic sensors



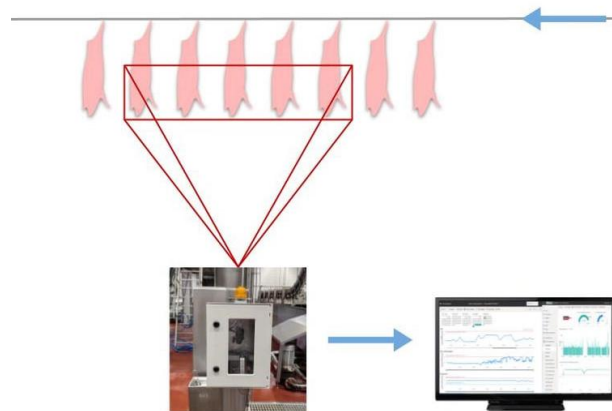
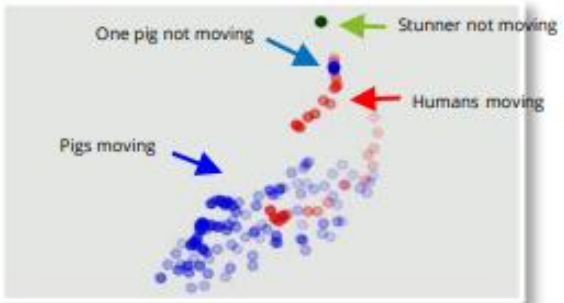
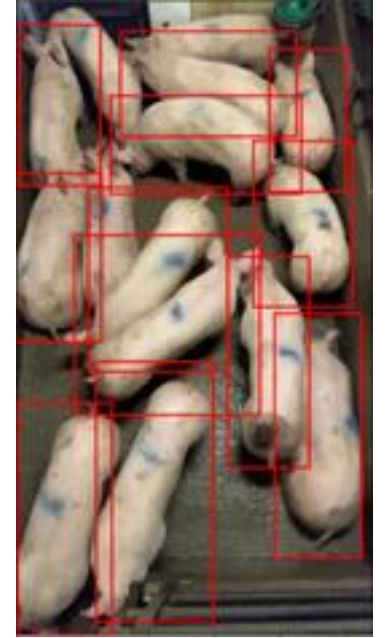
- Noise level
- Vocalisations



Computer vision



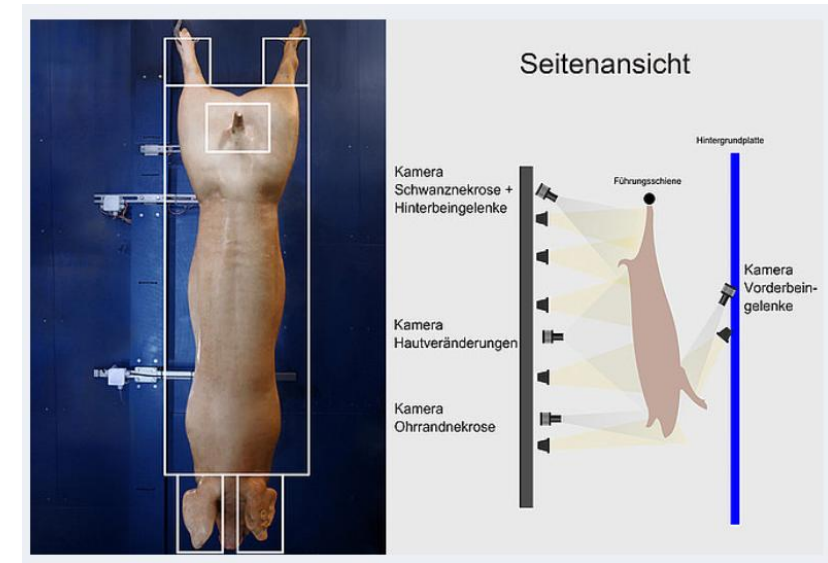
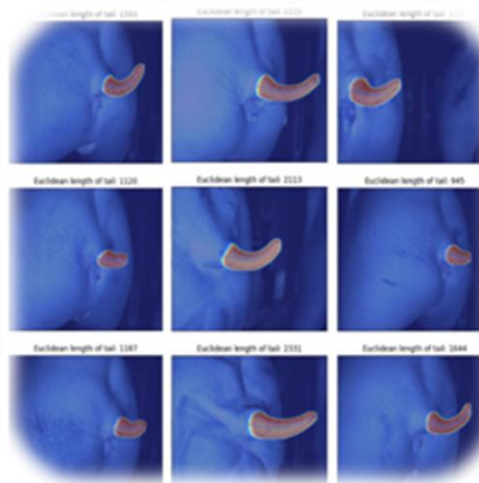
- Human handling
- Space availability
- Stunning effectiveness



Computer vision



- Tail lesions
- Tail length
- Skin lesions
- Ear lesions



Computer vision



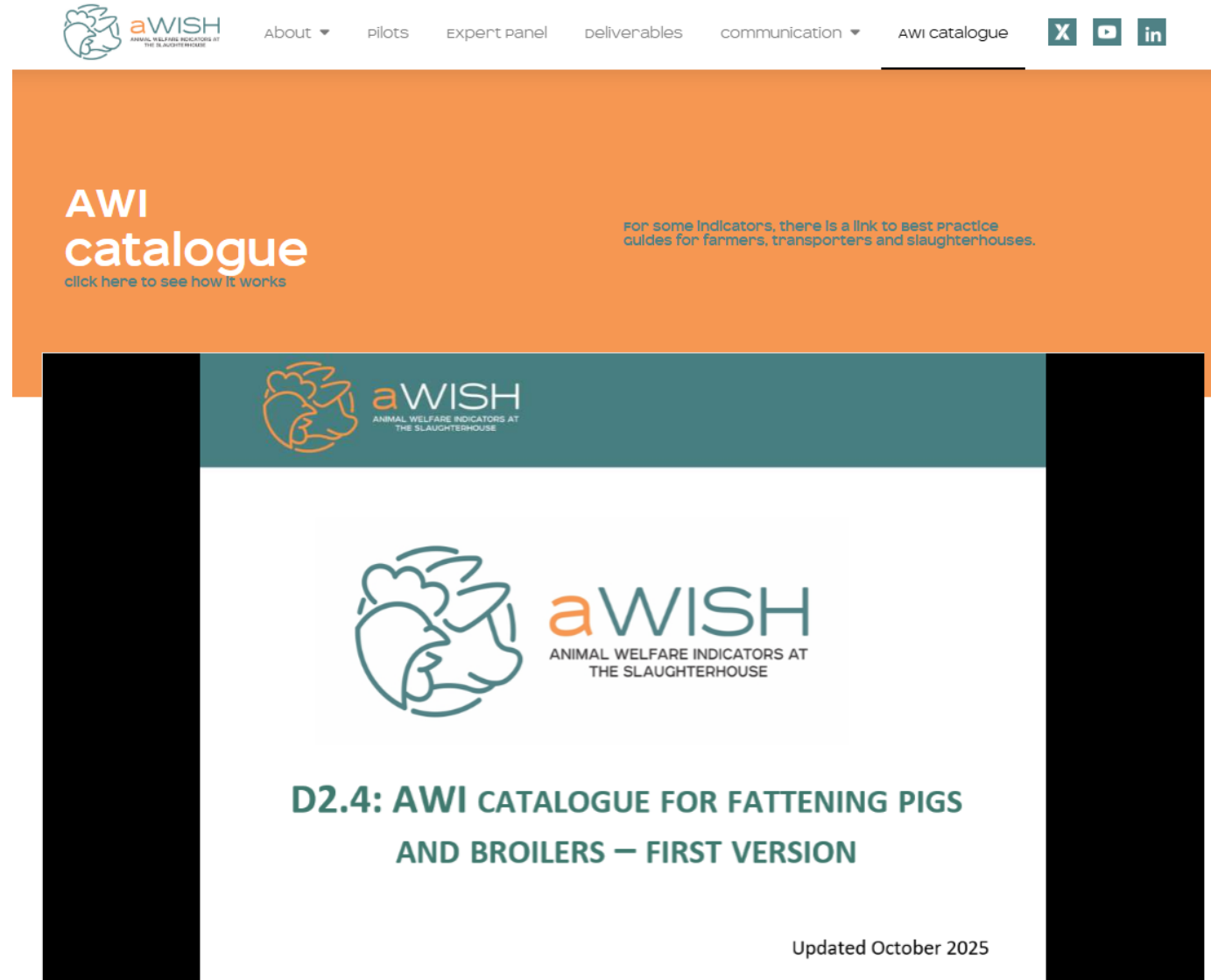
- Lung lesions
- Hockburn lesions
- Foodpat lesions



Animal Welfare Indicators Catalogue

- Interactive online tool
- Compilation of PLF technologies for monitoring animal welfare indicators in slaughterhouses
- Pigs and broiler chickens
- Each section is further divided into three stages:
 - *Pre-slaughter*: covers the period from when the animals arrive at the slaughterhouse until they enter the stunning area
 - *Stunning*: covers the stunning and slaughter procedures
 - *Post-slaughter*: includes all procedures carried out on the carcasses

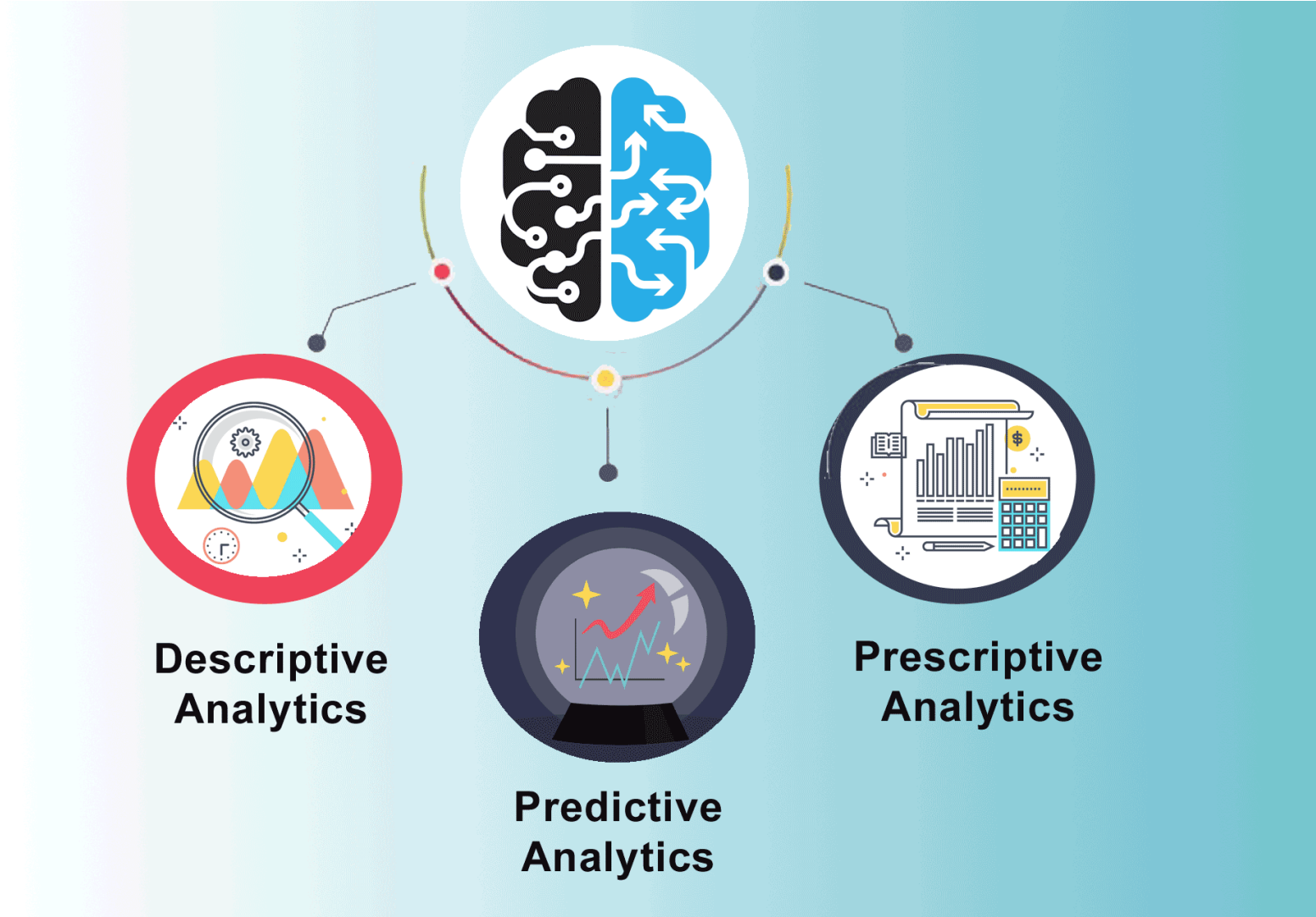
Animal Welfare Indicators Catalogue



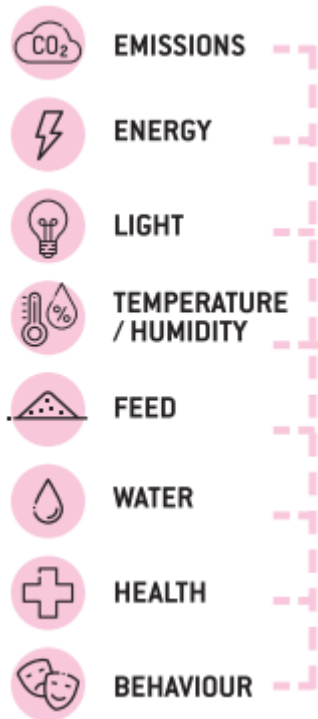
<https://www.awish-project.eu/>

Potential

- Data from PLF sensors provides a great quantity of information with **ENORMOUS** potential
- It should be analysed using **appropriate mathematical tools**, particularly those based on artificial intelligence algorithms
- This data not only allows us to **monitor the animals' condition** at all times, but also offers **predictive insights** into what might happen in the future, based on current changes
- **Individualisation of the animals** instead of considering the group level welfare



Descriptive analysis



```
1 cow_data_day(43582, '2021-02-01')
```

```
=====
Feeding Score: 7.5
Housing Score: 7.5
Health Score: 8.89
-----
Total Score: 7.96
=====
eating: 7834.69
ruminating: 14133.38 - Smaller than 15720
temperature: 38.74243
drinking.times: 6.0
lying: 17988.46
standing: 20738.99
walking: 7523.18
pH: 5.93153
SCC: nan - No data
```

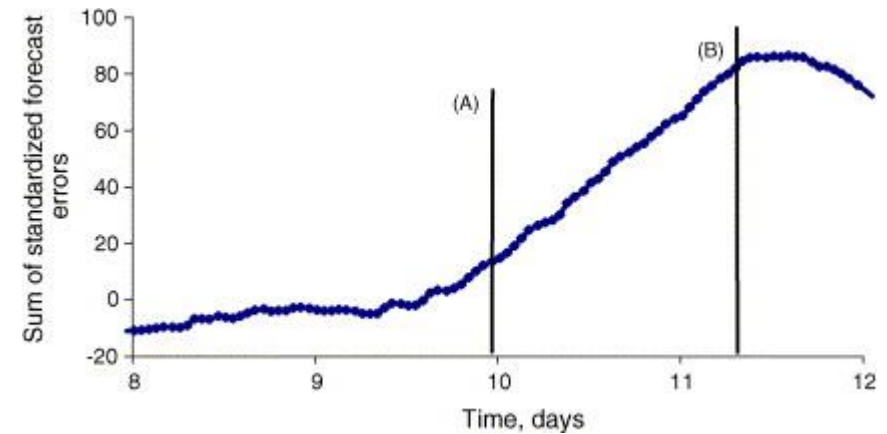
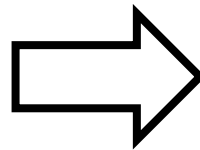
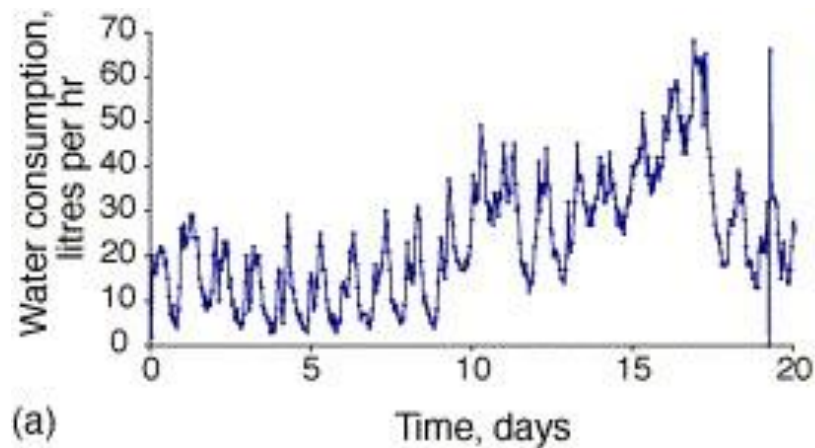
```
1 cow_data_day(101371, '2022-08-29')
```

```
=====
Feeding Score: 10.0
Housing Score: 10.0
Health Score: 10.0
-----
Total Score: 10.0
=====
eating: 17582.69
ruminating: 29606.23
temperature: nan - No data
drinking.times: nan - No data
lying: 20849.72
standing: 56180.38
walking: 9316.55
pH: nan - No data
SCC: nan - No data
```

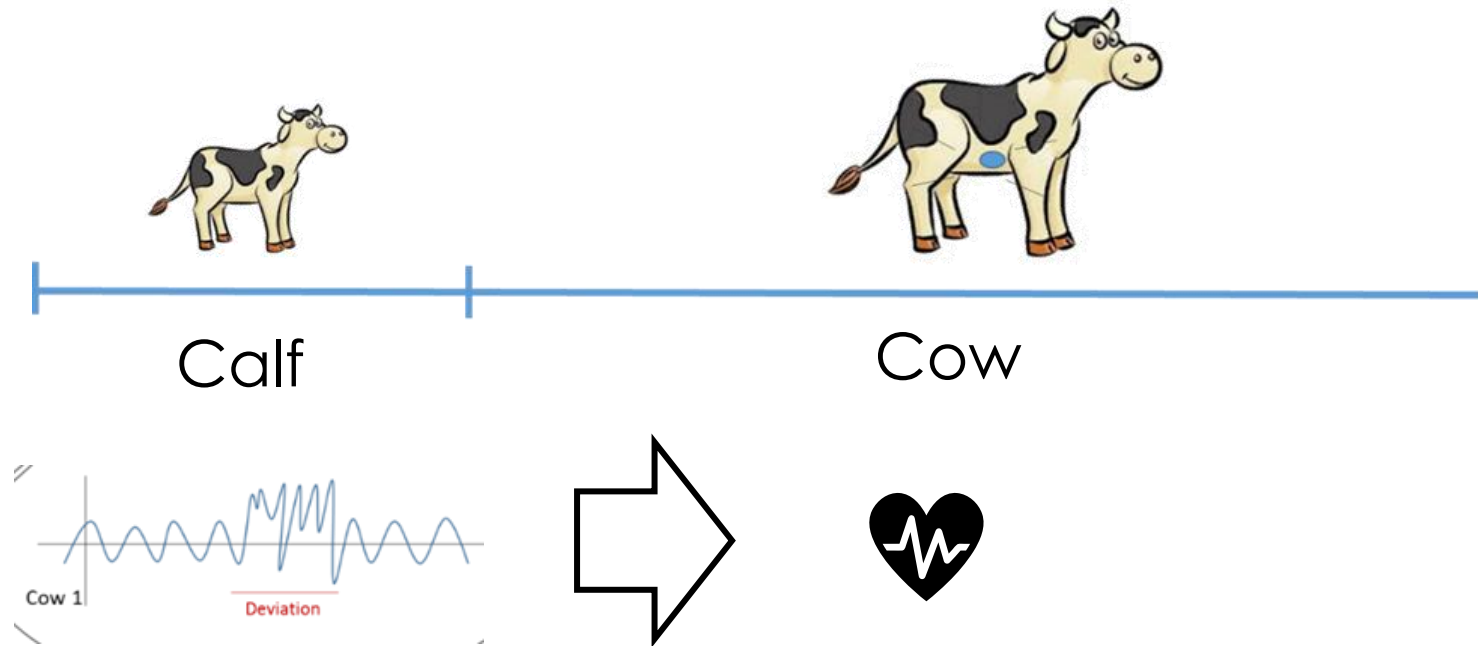
Predictive analysis



- Water intake
- Estimation of gastrointestinal disease (diarrhoea)



Prescriptive analysis



- Adjust feed and housing
- Closer monitoring of at-risk animals
- Selecting animals with lower-risk traits

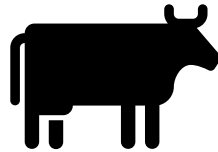
Limitations

- Technical limitations (i.e., internet connection, electricity)
- Animal limitations (adaptability and invasiveness)
- Data protection
- Validation

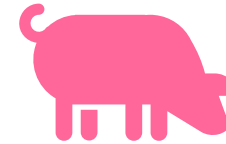
Validation

Sensors available on the market

Stygar et al., 2021



129



Gomez et al., 2021

83

Sensors independently validated

18

8

Take home messages



PLF sensors herald a new era in animal monitoring



Sensors for livestock animals are set to see strong growth in the coming years



This will increase the demand for staff specialising in data analysis and management



There is great potential for research and innovation in the development of new sensors



... But there are still many challenges ahead

Thank you very much for your attention.
Do you have any questions?

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